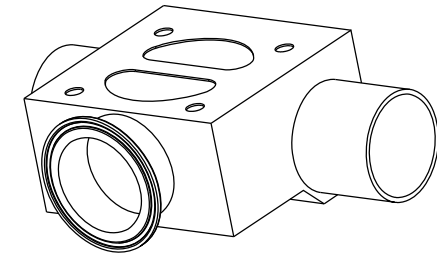
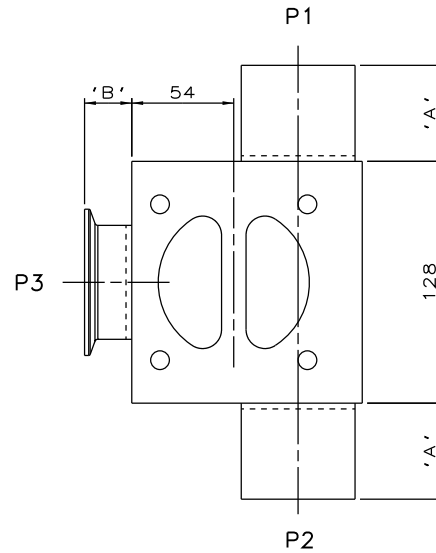
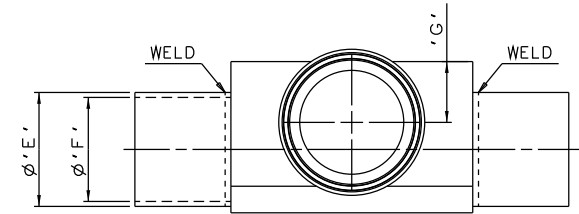
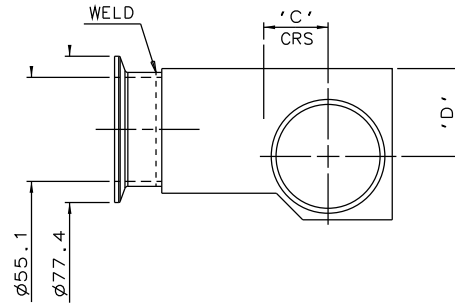
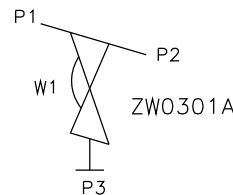


DN65 TO DN100
MAINLINE ONLY



DN50 MAINLINE ONLY



ORIENTATION AS PER
P&ID DIAGRAM FOR
OPTIMUM DRAINABILITY.

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Crane Process Flow Technologies

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Saunders
The Science Inside

Title

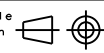
SCHEDULE OF LEADING DIMENSIONS FOR DN50
WEIR 'T' BODY COMPLETE WITH :
MAINLINE : ISO 1127 S1 BUTT WELD ENDS
BRANCH : DN50 HYGIENIC CLAMP END WITH ISO 1127 S1 BORE

Drawn JRD Date 14.10.11

Checked RND Date 23.03.12

UNCONTROLLED IN
HARD COPY FORMAT

First Angle
Projection
Method E

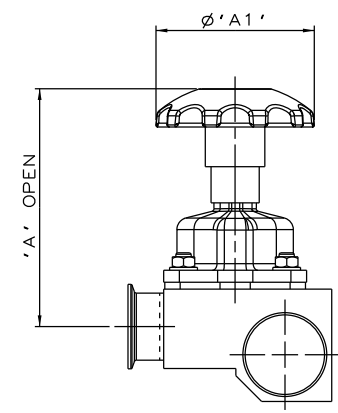


DO
NOT
SCALE

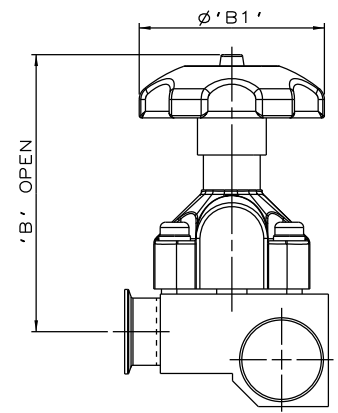
Drawing No.
WEB-087

Issue.
2

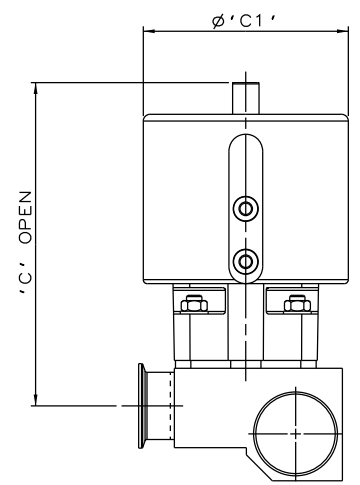
MAINLINE SIZE	A	B	C	D	ϕE	ϕF	G	BODY WEIGHT
mm	mm	mm	mm	mm	mm	mm	mm	Kgs
DN50	50.8	25.0	34.1	46.5	60.3	55.1	32.2	5.7
DN65	50.8	25.0	42.0	55.0	76.1	70.9	32.2	5.8
DN80	50.8	25.0	48.4	60.0	88.9	83.7	32.2	6.0
DN100	101.6	25.0	61.1	70.0	114.3	109.1	32.2	7.7



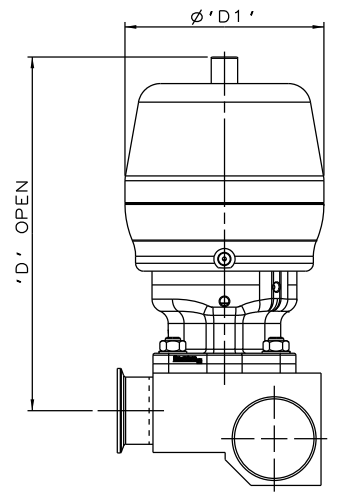
SS NON SEALED BONNET ASSEMBLY



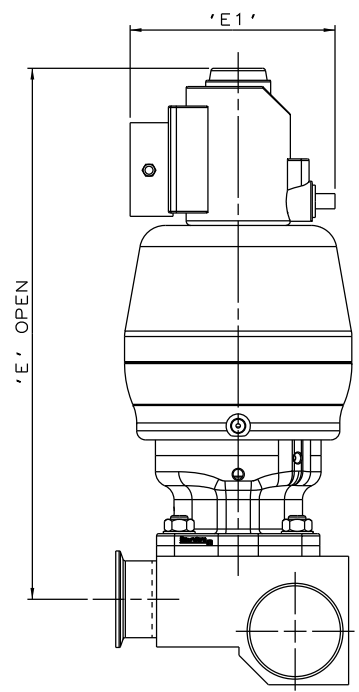
PES BONNET ASSEMBLY



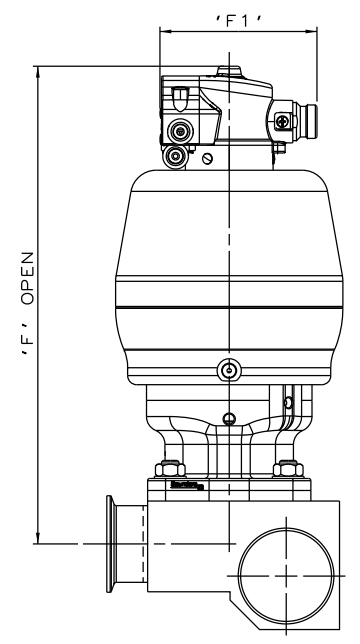
EC ACTUATOR (ALL MODES)



*S360 ACTUATOR



*S360 ACTUATOR WITH I-VUE SENSOR



*S360 ACTUATOR WITH M-VUE SENSOR

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CRANE	Process Flow Technologies A Crane Co. Company	Saunders The Science Inside
Title SCHEDULE OF LEADING DIMENSIONS FOR DN50/2.00 WEIR 'T' BODY WITH MAINLINE BUTT WELD ISO 1127 S1 ENDS, BRANCH HYGIENIC CLAMP END WITH ISO 1127 S1 BORE. FITTED WITH TOPWORKS OPTIONS		
Drawn JRD	Date 15.09.16	UNCONTROLLED IN HARD COPY FORMAT
Checked RND	Date 15.09.16	
First Angle Projection Method E	DO NOT SCALE	Drawing No. WEB-087-ASSY
		Issue. 1

*DIMENSIONS SHOW MAXIMUM ENVELOPE FOR ALL MODES

BRANCH SIZE	A		A1		B		B1		C		C1		D		D1		E		E1		F		F1		
mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch	mm	inch
DN50	2.00	184.2	7.25	120.0	4.72	213.2	8.39	140.0	5.51	248.2	9.77	155.0	6.10	271.2	10.68	150.0	5.92	355.2	13.98	136.0	5.35	319.2	12.57	103.8	4.09